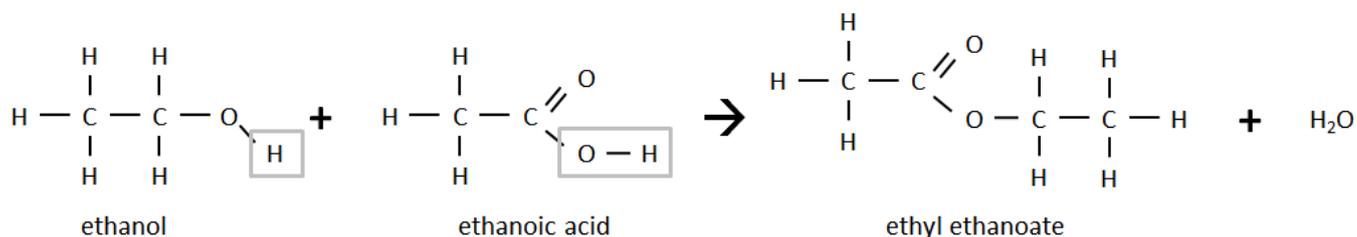
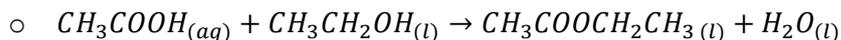


5.4 Identify esterification as the **reaction between an acid and an alkanol** and describe, using equations, **examples of esterification**

- Esters form when **alkanoic acids react with alkanols**, e.g. ethanoic acid and ethanol:



- It is a **condensation reaction** – water molecule condenses out

5.5 Describe the purpose of using **acid** in esterification for **catalysis**

- Acid (**sulphuric acid**) used as it absorbs water
- Esterification goes to equilibrium, if water is removed, equilibrium **shifts to the right**

5.6 Explain the need for **refluxing** during esterification

- Temperature often close to BP of alcohol
- Refluxing (**condenser to cool vapour rising from reaction**) used to prevent losing alcohol + runs back down

5.7 Outline some examples of **occurrence, production** and **uses** of esters

- Esters found in **nature** – e.g. fats, oils and natural waxes, and **manufactured**
- Lubricants for jet engines** due to low viscosity at low temperature, highly biodegradable
- Solvents and coatings** due to strong attraction to metal objects, have high volatility due to low mol. Weight
- Fragrances:**
 - Butanoates: **methyl** (apple), **ethyl** (pineapple)
 - Acetates: **1-pentyl** (fruity – banana/pear), **1-octyl** (orange)
- Can also be used as **plasticisers** and **alternative fuels**